

Receiving Report

Date: 11/9/23

Batch No: M119009

Supplier: JHY58611

Dart P/O: 14929

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☒ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 11/08/23 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	<u>✓ V1R P.O. Am 12.0</u>					

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date

Received/Costing

Initial

11/9/23
[Signature]

Location _____

I N V O I C E

No: PEC IV-578979

Date: 23Sep11

Due: 23Oct11

Sold By: 
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Remit to:
THYSSENKRUPP MATERIALS NA
c/o T27540
P.O. BOX 4275, POSTAL STATION 'A'
TORONTO, ONTARIO M5W 5V8

Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Shipped To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Shp Dt 23Sep11 Ord Dt 20Sep11 SO No ST-970751 B/L PEC 730378
Trm NET 30 DAYS/NET 30 JOURS PO/Rel 14929
Frt PREPAID Via VIM TRANSFER TR FOB CONCORD
Slp STAN IVERS (905-532-1350) Pbl

1 ALUMINUM SHEET 6061 T6	4 PCS		
.0810 Nom X 48.0000" X 144.0000"			216 LBS
MATERIAL	4 PCS @	182.5850 EA	730.34 ✓
ENERGY & CAP SURCHG		25.0000 LOT	25.00 ✓
SKID		25.0000 LOT	25.00 ✓

2 STAINLESS STEEL ROUND BAR 303 STAINLESS	34 PCS		408 FT
.625" DIA X 144.0000"			428 LBS
Part ASTM-A582			
MATERIAL	408 FT @	2.9000 FT	1,183.20 ✓

3 STAINLESS STEEL ROUND BAR 303 STAINLESS	34 PCS		408 FT
.50" DIA X 144.0000"			273 LBS
Part A-582			
MATERIAL	408 FT @	1.8600 FT	758.88 ✓

Total Shipped: 72 PCS 917 LBS
Interest will be charged at 1.5% per month or
18% per year on overdue accounts.

*** SALES DEPT. OFFICE HOURS ***

7:30 AM TO 5:00 PM - MONDAY TO FRIDAY

**** TEL. 800-926-2600 ****

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

* WE STOCK STAINLESS STEEL!!!! *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *


PAID

OCT 19 2011

009506

I N V O I C E

No: PEC IV-578979

Date: 23Sep11

Due: 23Oct11

Sold By:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

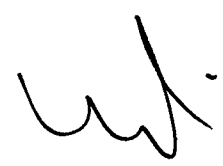
Remit to:
THYSSENKRUPP MATERIALS NA
c/o T27540
P.O. BOX 4275, POSTAL STATION 'A'
TORONTO, ONTARIO M5W 5V8

Sold To: (20115)
DART AEROSPACE

Shipped To: (1)
DART AEROSPACE

=====

TPS/GST TVH/HST 140223934 RT0001
TVQ - QST 1017327981 TQ0001



Material	Processing	Freight	Other	Taxes	TOTAL DUE
2,672.42			50.00	353.91	3,076.33

Taxes: ONHSTS 353.91

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO14929 Receipt Dates from 9/23/2011 to 9/23/2011

All Item ID/GL/WOs All Rec. Employees

Grouped by Vendor ID

Total Received Quantity:	1,008.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$2,722.43
Total Balance Due Quantity:	0.0000

SHIP TO: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 905 669 9444 Fax: 905 738 9033

1
765
No: PEC 730378
Ship Date 22Sep11 at 7:55 From PEW
Probill
Via VIM TRANSFER TRUCK
FOB CONCORD
Frt PREPAID
Route 0 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613 632 9577 Fax: 613 632 1053

B I L L O F L A D I N G

1) Our Order PEC 370751- 1 Your PO # 14929
ALUMINUM SHEET 6061 T6

.0810 Nom X 48.0000" X 144.0000"

Heat Number
19495/01

Tag No
234953

Quantity
192.00 SFT

PCS
4

WT LBS
216

MTR

2) Our Order PEC 370751- 2 Your PO # 14929

Part # ASTM A582

Rel #

STAINLESS STEEL ROUND BAR 303 STAINLESS

.625" DIA X 144.0000"

Heat Number
9KE6

Tag No
234785

Quantity
408 FT

PCS
34 ✓

WT LBS
428

MTR

3) Our Order PEC 370751- 3 Your PO # 14929

Part # A 582

Rel #

STAINLESS STEEL ROUND BAR 303 STAINLESS

.50" DIA X 144.0000"

Heat Number
9TA6

Tag No
234786

Quantity
408 FT

PCS
34 ✓

WT LBS
273

MTR

TOTAL: 3

PCS
72

WT LBS
917

Heat Number
19495/01
9KE6
9TA6

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT

Page: 1 ... Continued

10/11/11
1/11/11

NOTES: RETURNED TO OUR WAREHOUSE IN QUANTITIES OF 100 LBS OR MORE
IF YOU HAVE ANY QUESTIONS OR CONCERNS, PLEASE CONTACT US IMMEDIATELY
IF YOU HAVE ANY QUESTIONS OR CONCERNS, PLEASE CONTACT US IMMEDIATELY
IF YOU HAVE ANY QUESTIONS OR CONCERNS, PLEASE CONTACT US IMMEDIATELY

RECU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
DATE
VQ/QST# 1017327981 IQ001 TPS/CST IVH/HST # 140223934 RT0001

SHIP FROM:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

B I L L O F L A D I N G
No: PEC 730378
Ship Date 22Sep11 at 7:55 From PFW
Probill
Via VIM TRANSFER TRUCK
FOB CONCORD
Frt PREPAID
Route 0 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

===== B I L L O F L A D I N G =====
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL 1 SKID , 1 EDL G.W 1051 LBS

ITEM (1) SKID

ITEM (2-3) BDL

*CUSTOMER PICK UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT. * *** 9:00 AM TO 4:00 PM ***

**** TEL: 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

COUPES ET REVERS EN BON MARCHANDISES MANOEVRES SONT PERMIS
RAPPORTER SONT INDIVISIBLES
ERREURS OR SHORTAGE MUST BE REPORTED IMMEDIATEMENT
RETOUR DE MARCHANDISES AVEC NUMERO D'APPROBATION SEULEMENT
MARCHANDISES NE SONT RETOURNEES SANS NOTRE APPROBATION



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO14929

Purchase Order Date 9/19/2011

PO Print Date 9/19/2011

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name		Buyer	Brigitte Golden
Vendor Phone	905 669 9444	Requisition Nbr	
Vendor Fax	905 738 9033	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6S.080 021	6061-T6 .080 Sheet	9/23/2011 Yes	✓ 192.00 sf	Yours ppd 9/19/23	\$4.0643	\$780.35
		Special Inst:	6061-T6/T62 ALUMINUM SHEET QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS4027 OR ASTM B209				
2	M304B0.250X4.000 050	304 BAR .250 x 4.00	9/23/2011 Yes	60.00 f	Yours ppd	\$11.7500	\$705.00
		Special Inst:	AISI 304/316 SS BAR OR AISI 304/316 SS PLATE (NOTE: AISI 303 NOT ACCEPTABLE) ASTM A276 OR ASTM A240				
3	M6061T6R0.500 012	6061-T6 Round Bar .500"	9/23/2011 Yes	204.00 f	Yours ppd	\$1.4200	\$289.68
		Special Inst:	6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) ROUND BAR QQ-A-225/8 OR AMS-QQ-A-225/8 OR (AMS 4117/4128/4115/4116) OR QQ-A-200/8OR AMS-QQ-A-200/8				

9/19/2011



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO14929

Purchase Order Date 9/19/2011

PO Print Date 9/19/2011

Page Number 2 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Brigitte Golden

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

)OR AMS 4160) OR ASTM B211 OR ASTM B221					
4	M303R0.625 028	303 Round Bar 0.625"	9/23/2011 Yes	✓ f	408.00 Yours ppd PC11/7/23	\$2.9000	\$1,183.20		
		Special Inst:	AISI 303 SS ROUND BAR (NOTE: AISI 304/316 NOT ACCEPTABLE)						
		ASTM A582							
5	M303R0.500 028	303 Round Bar 0.500"	9/23/2011 Yes	✓ f	408.00 Yours ppd PC11/9/23	\$1.8600	\$758.88		
		Special Inst:	SAME AS ABOVE						
						PO Total:	\$3,717.11		

Change Nbr: 2

Change Date: 9/19/2011

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

DART AEROSPACE

PO/Ref 14929

BL PEC 730378-001

22Sep11

ALUMINUM SHEET 6061 T6
0810 Nom X 48.0000" X 144.0000"
PART NO.

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by

Tunja

Pg 1/2



Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate – mill certificate

Nr.: 85312124 02 / 7

Rev. 0

Seite / page: 1 von / of 2

Datum / date: 2011 05 19

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Auftraggeber / customer: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	Bestell Nr. / order no.: PEC-227573 Datum / date: 2011 01 20
Warenempfänger / consignee: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	Auftragsbest. Nr. / order confirm. no.: 622521 Datum / date: 2011 01 21
Endkunde, Bestell-Nr. / Your cust., ord. no.:	Lieferschein Nr. / delivery note: 85312124 Datum / date: 2011 05 19
	Akkreditiv Nr. / letter of credit no.:

Produkt/product Form / form: Sheet Werkstoff / material: 6061 Zustand / temper: T6 Dim. / dim: [inch]: 0,080x48,00x144,00 Kundenartikel-Nr / customer article no.:	Bedingungen/terms Techn. Lieferbedingungen / techn. spec.: AMS-QQ-A-250/11, 08.1997 ASTM B 209 - 07 Material meets also the mech. properties of AMS 4027N, 07.2008, but not marked ANSI H35.2-2009 ASME SB 209, 2007 Sondervorschrift / special terms:
--	---

AB-Pos. ord.-item.	BNr/Los/Telllos Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
02	19495/01/00	01/0044397/1	6061.1	6225210005	3985,891 lbs	77

Chemische Zusammensetzung / chemical composition: [%] Gewichtsanteile / weight proportion (OES)											
Guss Nr. / cast no.	AMAG designation	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	
01/0044397/1	6061.1 actual	0,73	0,47	0,21	0,11	0,89	0,15	0,01	0,03	0,05	

Zugversuch / Tensile test									
BNr/Los Lot/No.	Zustand temper	Richtung direction			Rm [ksi]	Rp0.2 [ksi]	A2" [%]		
19495/01	T6	LT			48,0	40,2	16		
19495/01	T6	LT			47,6	40,2	15		
19495/01	T6	LT			47,6	39,9	16		
19495/01	T6	LT			47,4	39,7	15		
19495/01	T6	LT			47,6	40,2	15		
19495/01	T6	LT			47,6	40,2	15		
19495/01	T6	LT			47,6	40,3	15		
19495/01	T6	LT			47,9	40,3	15		
19495/01	T6	LT			48,2	40,2	16		

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich – www.amag.at
AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria – www.amag.at



Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate – mill certificate

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Nr.: 85312124 02 / 7

Rev. 0

Seite / page: 2 von / of 2

Datum / date: 2011 05 19

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werkssachverständiger / factory specialist	E-Mail / e-mail
Josef Klampfer	j.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL ROUND BAR 303 STAINLESS

625" DIA X 144.000"

PART NO. ASTM-A382

P.O. Ref 14929

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results
BL PEC 730378-002
22SEP11
Pg 1/1



6870 HIGHWAY 42 EAST

Certificate: 655126 12

Customer: 007206 001

THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Ship To:

THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Date: 7/12/2011 Page: 1

Steel 303

Finish CD

Corrosion:

Your Order: PEC230574

NAS Order: PN 0014226 17

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
ASTM A582/05 EN 10204 3.1, ASTM A484/08
AMS 5640V TYPE 1, QQS-764B CONDITION A

REMARKS:

COMPLIES W/REQUIREMENTS OF DEARS EU DIRECTIVE 2002.95.
EC, ROHS, EAP+AD+CC, NO WELD REPAIR, MELTED AND MFG IN USA
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

8 11/09/23

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BD9014 9		.6250		1,012	144.00	11	1	

CHEMICAL ANALYSIS CM(Country of Mfg) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C	CO	CR	CU	MN	MO	N	NI	P
9KE6	US	.0400	.0695	17.4800	.3100	1.7625	.2725	.0494	8.5645	.0330

S SI

MECHANICAL PROPERTIES

Product Id	1 d	HB	.2YS	UTS	RA	Elong
	o 1	NO.	KSI	KSI	%	% 4D
BD9014 9	R L	198.00	74.76	102.25	54.35	44.13

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

BRIC HRS

7/12/2011

THYSSENKRUPP MATERIALS NA

STAINLESS STEEL ROUND BAR 303 STAINLESS
50" DIA X 144.0000
PART NO. A-382

PO/Ref 14929

We certify that this is a true copy of the report furnished by the producer of the metal, of data resulting from tests made in approved labs.

Signed by

Certificate of Mill Test Results

BL PEC 730378-003

22Sep11
Pg 1/1



6870 HIGHWAY 42 EAST

METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
CHENT, KY 41045

Certificate: 671099 1 Mail To:

THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Ship To:

THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Date: 9/14/2011 Page: 1

Steel: 303

Finish: CD

Corrosion:

Your Order: PEC232897

NAS Order: IN 0128730 04

PRODUCT DESCRIPTION:

SOLUTION ANNEAL TEMP 1900F MIN
Round Bar, Annealed, Cold Draw
ASTM A582/05 EN 10204 3.1, ASTM A484/08
AMS 5640D TYPE 1, QQS-764B CONDITION A

REMARKS:

COMPLIES W/REQUIREMENTS OF DEARS ED DIRECTIVE 2002.95.
EC, ROHS, EAF+AOD+CC. NO WELD REPAIR. MELTED AND WFG IN USA
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product ID	Std # Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BD9889 9	.5000		756	144.00	A	1	

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C	CO	CR	CU	MN	MO	N	NI	P
97A6	US	.0460	.1350	17.2465	.3210	1.6010	.3445	.0439	8.5240	.0320
	S		SI							
		.3345		.4775						

MECHANICAL PROPERTIES

Product Id	1 d	HB	.2YS	UTS	RA	Flng
	o i		KSI	KSI	%	% 4D
	c r	No.				
BD9889 9	R L	212.00	96.12	111.79	37.33	23.50

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

ERIC HESS

9/14/2011

(1)

B I L L O F L A D I N G

No: PEC 730378

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Ship Date 22Sep11 at 7:55 From PFW
 Probill
 Via VIM TRANSFER TRUCK
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-370751- 1 Your PO # 14929
 ALUMINUM SHEET 6061 T6
 .0810 Nom X 48.0000" X 144.0000"

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
19495/01	234953	192.00 SFT	4	216

2) Our Order PEC-370751- 2 Your PO # 14929
 Part # ASTM-A582 Rel #
 STAINLESS STEEL ROUND BAR 303 STAINLESS
 .625" DIA X 144.0000"

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
9KE6	234785	408 FT	34	428

3) Our Order PEC-370751- 3 Your PO # 14929
 Part # A-582 Rel #
 STAINLESS STEEL ROUND BAR 303 STAINLESS
 .50" DIA X 144.0000"

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
9TA6	234786	408 FT	34	273

Tags	PCS	LBS
3	72	917

Heat Number *** Chemical Analysis ***
 19495/01
 9KE6
 9TA6

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
 RAPPORTEES IMMEDIATEMENT.
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
 RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Ship From: **THYSENKRUPP MATERIALS NA**
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

No: PEC 730378
Ship Date 22Sep11 at 7:55 From PFW
Probill
Via VIM TRANSFER TRUCK
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

=====

B I L L O F L A D I N G

WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL 1 SKID , 1 BDL G.W 1051 LBS

ITEM (1) SKID

ITEM (2-3) BDL

*CUSTOMER PICK-UP HRS AT THYSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

THYSSENKRUPP MATERIALS NA

Certificate of Mill Test Results

DART AEROSPACE

ALUMINUM SHEET 6061 T6
0810 Non X 18.0400" X 144.0000"
PART NO.

PO/Ref 11929

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

1BL PEC-730378-001

22 Sept 11

Pg 1/2



Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85312124 02 / 7

Rev. 0

Seite / page: 1 von / of 2

Datum / date: 2011 05 19

Zertifiziert nach / certified to ISO 9001, ISO/TS 15549, ENAS 9100, ISO 14001, NADCAP

Auftraggeber / customer: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	Bestell Nr. / order no.: Datum / date:	PEC-227573 2011 01 20
Wareneempfänger / consignee: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	Auftragsbest. Nr. / order confirm. no.: Datum / date:	622521 2011 01 21
Endkunde, Bestell-Nr. / Your cust., ord. no.:	Lieferschein Nr. / delivery note: Datum / date:	85312124 2011 05 19
	Akkreditiv Nr. / letter of credit no.:	

Produkt/product Form / form: Sheet Werkstoff / material: 6061 Zustand / temper: T6 Dim. / dim: [inch]: 0,080x48,00x144,00 Kundenartikel-Nr / customer article no.:	Bedingungen/terms Techn. Lieferbedingungen / techn. spec.: AMS-QQ-A-250/11, 08.1997 ASTM B 209 - 07 Material meets also the mech. properties of AMS 4027N, 07.2008, but not marked ANSI H35.2-2009 ASME SB 209, 2007 Sondervorschrift / special terms:
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AB-Pos. ord.-Item.	BNr/Los/Tellos Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
02	19495/01/00	01/0044397/1	6061.1	6225210005	3985,891 lbs	77

Chemische Zusammensetzung / chemical composition: [%] Gewichtsanteile / weight proportion (OES)											
Guss Nr. / cast no.	AMAG designation	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	
01/0044397/1	6061.1 actual	0,73	0,47	0,21	0,11	0,89	0,15	0,01	0,03	0,06	

Zugversuch / Tensile test									
BNr/Los Lot/No.	Zustand temper	Richtung direction			Rm [ksi]	Rp0.2 [ksi]	A2" [%]		
19495/01	T6	LT			48,0	40,2	16		
19495/01	T6	LT			47,6	40,2	15		
19495/01	T6	LT			47,6	39,9	16		
19495/01	T6	LT			47,4	39,7	15		
19495/01	T6	LT			47,6	40,2	15		
19495/01	T6	LT			47,6	40,2	15		
19495/01	T6	LT			47,6	40,3	15		
19495/01	T6	LT			47,9	40,3	15		
19495/01	T6	LT			48,2	40,2	16		

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